



中国船级社质量认证有限公司
CHINA CLASSIFICATION SOCIETY CERTIFICATION CO., LTD.

交通产品认证证书

CERTIFICATE OF TRANSPORTATION PRODUCT CERTIFICATION

编号/No. CCS022TB0004R3

兹证明根据本机构《产品认证实施通用规则》的规定要求,按照下述认证模式、产品标准和技术要求,本机构对下列产品进行了试验和评审,其结果符合认证产品相关标准、规范的要求,特予以认证。

This is to certify that according to CCS Regulations for Product Certification and the certification model below, the following product has been inspected and tested in compliance with the requirements of relevant standards and rules for product certification.

申请人/地址

江苏沙钢钢铁有限公司

APPLICANT/ADDRESS

JIANGSU SHAGANG STEEL CO., LTD.

江苏省张家港市锦丰镇 邮编: 215625

Jinfeng Town, Zhangjiagang City, Jiangsu Province, 215625, P.R.China

产品名称/型号/规格 (主要性能参数见附页)

DESCRIPTION/MODEL/SPECIFICATIONS (FIND NEXT PAGE MAIN PERFORMANCE PARAMETERS)

桥梁用结构钢/Q345qD/E

Structural Steel for Bridge/ Q345qD/E

制造商/地址

同申请人

MANUFACTURER/ADDRESS

Same As The Applicant

生产厂/地址

同申请人

FACTORY/ADDRESS

Same As The Applicant

认证模式

型式试验+工厂审查+证后监督

CERTIFICATION MODEL

TYPE TEST + FACTORY AUDIT + SURVEILLANCE

产品标准及技术要求

PRODUCT STANDARDS AND TECHNICAL REQUIREMENTS

GB/T 714-2015 桥梁用结构钢/ GB/T 714-2015 Structural Steel for Bridge

产品认证实施专用规则

SPECIAL IMPLEMENTATION REGULATION

TR08045 轧制结构钢产品认证实施专用规则/TR08045 Special certification implement rules for the rolled structural steels

证书有效期至: 2026年1月5日

This Certificate is valid until 5 January, 2026

发证地点: 北京

Issued at Beijing

发证机构: 中国船级社质量认证有限公司

Issued by China Classification Society Certification Co., Ltd.

发证日期: 2022年1月6日

Issued on 6 January 2022

换证日期: 2024年4月16日

Reissued on 16 April 2024



中国认可
产品
PRODUCT
CNAS C005-P



签发

田伟

Issued by Tian Wei

年度监督合格标志 Conformity mark of periodical surveillance		
日期 Date	日期 Date	日期 Date

本证书是在编号为NJ17C2014R1-1的评价报告的基础上颁发的,若上述型号产品的设计发生任何修改,应重新提交本机构批准。当本证书包含证书附录时,则附录必须与主证书同时使用。每一页证书(含附录)均须有本机构盖章方可生效。任何单位或个人均不应摘录或节选本证书的内容。有关各方对所持证书的真实性有疑问时,可向本机构核查。

This certificate is issued based on Evaluation Report No. NJ17C2014R1-1. If there are any design modifications after approval, a new application should be resubmitted to CCS for review and approval. When the certificate consists of appendix(es), all the appendix(es) together with the certificate are taken as a whole and shall be used simultaneously. No certificate page is valid without bearing the stamp of the Company. Any part of the certificate is not to be extracted or abridged by any unit or individual in any form. Related parties who doubt the authenticity of the certificate may consult with the Company or its offices.

北京市东黄城根南街40号 100006 电话: +86(10)56313400 网址: www.ccs-c.com.cn

40 Dong Huang Cheng Gen Nan Jie, Beijing, 100006, China Tel.: +86(10)56313400 Website: www.ccs-c.com.cn

交通产品认证证书附页

TRANSPORTATION PRODUCT CERTIFICATION CERTIFICATE APPENDIX

证书编号: Certificate No. CCSC22TB0004R3

产品明细/技术规格
Product details /Technical specifications

牌号/ Grade	Q345qD/E
Z 向性能要求/ Requirement of Z	Z15~Z35
厚度/ Thickness	8~60mm
宽度/ Width	900~4500mm
长度/ Length	3000~25000mm
交货状态/ Delivery Condition	TMCP、正火/N
冶炼方法/Smelting Mode	铁水预处理，转炉冶炼，LF 精炼，RH 精炼/ Pretreatment of hot metal+ BOF smelting+ LF refining+ RH refining
浇铸方式/ Casting Mode	连铸/ Continuous Casting
细化晶粒元素/ Grain Refining Elements	Al (Nb、Ti)





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产品名称/型号/规格 (主要性能参数见附页)

DESCRIPTION/MODEL/SPECIFICATIONS (FIND NEXT PAGE MAIN PERFORMANCE PARAMETERS)

桥梁用结构钢/Q370qD/E

Structural Steel for Bridge/ Q370qD/E

制造商/地址

同申请人

MANUFACTURER/ADDRESS

Same As The Applicant

生产厂/地址

同申请人

FACTORY/ADDRESS

Same As The Applicant

认证模式

型式试验+工厂审查+证后监督

CERTIFICATION MODEL

TYPE TEST + FACTORY AUDIT + SURVEILLANCE

产品标准及技术要求

PRODUCT STANDARDS AND TECHNICAL REQUIREMENTS

GB/T 714-2015 桥梁用结构钢/ GB/T 714-2015 Structural Steel for Bridge

产品认证实施专用规则

SPECIAL IMPLEMENTATION REGULATION

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Reissued on 16 April 2024



中国认可
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PRODUCT
CNAS C005-P

年度监督合格标志 Conformity mark of periodical surveillance		
日期 Date	日期 Date	日期 Date

本证书是在编号为 NJ17C2014R1-2 的评价报告的基础上颁发的,若上述型号产品的设计发生任何修改,应重新提交本机构批准。当本证书包含证书附页时,则附页必须与主证书同时使用。每一页证书(含附页)均须有本机构盖章方可生效。任何单位或个人均不应摘录或节选本证书的内容。有关各方对所持证书的真实性有疑问时,可以向本机构核查。

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交通产品认证证书附页

TRANSPORTATION PRODUCT CERTIFICATION CERTIFICATE APPENDIX

证书编号: Certificate No. CCSC22TB0005R3

产品明细/技术规格
Product details /Technical specifications

牌号/ Grade	Q370qD/E
Z 向性能要求/ Requirement of Z	Z15~Z35
厚度/ Thickness	8~60mm
宽度/ Width	900~4500mm
长度/ Length	3000~25000mm
交货状态/ Delivery Condition	TMCP、正火/N
冶炼方法/ Smelting Mode	铁水预处理，转炉冶炼，LF 精炼，RH 精炼/ Pretreatment of hot metal+ BOF smelting+ LF refining+ RH refining
浇铸方式/ Casting Mode	连铸/ Continuous Casting
细化晶粒元素/ Grain Refining Elements	Al (Nb、Ti)





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江苏省张家港市锦丰镇 邮编: 215625

Jinfeng Town,Zhangjiagang City,Jiangsu Province, 215625, P.R.China

产品名称/型号/规格(主要性能参数见附页)

DESCRIPTION/MODEL/SPECIFICATIONS (FIND NEXT PAGE MAIN PERFORMANCE PARAMETERS)

桥梁用结构钢/Q420qD/E

Structural Steel for Bridge/ Q420qD/E

制造商/地址

同申请人

MANUFACTURER/ADDRESS

Same As The Applicant

生产厂/地址

同申请人

FACTORY/ADDRESS

Same As The Applicant

认证模式

型式试验+工厂审查+证后监督

CERTIFICATION MODEL

TYPE TEST +FACTORY AUDIT + SURVEILLANCE

产品标准及技术要求

PRODUCT STANDARDS AND TECHNICAL REQUIREMENTS

GB/T 714-2015 桥梁用结构钢/ GB/T 714-2015 Structural Steel for Bridge

产品认证实施专用规则

SPECIAL IMPLEMENTATION REGULATION

TR08045 轧制结构钢产品认证实施专用规则/TR08045 Special certification implement rules for the rolled structural steels

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中国认可
产品
PRODUCT
CNAS C005-P

年度监督合格标志 Conformity mark of periodical surveillance		
日期 Date	日期 Date	日期 Date

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交通产品认证证书附页

TRANSPORTATION PRODUCT CERTIFICATION CERTIFICATE APPENDIX

证书编号: Certificate No. CCSC22TB0006R3

产品明细/技术规格
Product details /Technical specifications

牌号/ Grade	Q420qD/E
Z 向性能要求/ Requirement of Z	Z15~Z35
厚度/ Thickness	8~70mm
宽度/ Width	900~4500mm
长度/ Length	3000~25000mm
交货状态/ Delivery Condition	TMCP+回火/T
冶炼方法/ Smelting Mode	铁水预处理, 转炉冶炼, LF 精炼, RH 精炼/ Pretreatment of hot metal+ BOF smelting+ LF refining+ RH refining
浇铸方式/ Casting Mode	连铸/ Continuous Casting
细化晶粒元素/ Grain Refining Elements	Al (Nb、Ti)





中国船级社质量认证有限公司
CHINA CLASSIFICATION SOCIETY CERTIFICATION CO., LTD.

交通产品认证证书

CERTIFICATE OF TRANSPORTATION PRODUCT CERTIFICATION

编号/No. CCSG22TB0007R3

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江苏省张家港市锦丰镇 邮编: 215625

Jinfeng Town, Zhangjiagang City, Jiangsu Province, 215625, P.R.China

产品名称/型号/规格 (主要性能参数见附页)

DESCRIPTION/MODEL/SPECIFICATIONS (FIND NEXT PAGE MAIN PERFORMANCE PARAMETERS)

桥梁用结构钢/Q500qD

Structural Steel for Bridge/ Q500qD

制造商/地址

同申请人

MANUFACTURER/ADDRESS

Same As The Applicant

生产厂/地址

同申请人

FACTORY/ADDRESS

Same As The Applicant

认证模式

型式试验+工厂审查+证后监督

CERTIFICATION MODEL

TYPE TEST + FACTORY AUDIT + SURVEILLANCE

产品标准及技术要求

PRODUCT STANDARDS AND TECHNICAL REQUIREMENTS

GB/T 714-2015 桥梁用结构钢/ GB/T 714-2015 Structural Steel for Bridge

产品认证实施专用规则

SPECIAL IMPLEMENTATION REGULATION

TR08045 轧制结构钢产品认证实施专用规则/TR08045 Special certification implement rules for the rolled structural steels

证书有效期至: 2026 年 1 月 5 日

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Issued at Beijing

发证机构: 中国船级社质量认证有限公司

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发证日期: 2022 年 1 月 6 日

Issued on 6 January 2022

换证日期: 2024 年 4 月 16 日

Reissued on 16 April 2024



中国认可
产品
PRODUCT
CNAS C005-P

年度监督合格标志 Conformity mark of periodical surveillance		
日期 Date	日期 Date	日期 Date

本证书是在编号为 NJ17C2014R1-4 的评价报告的基础上颁发的,若上述型号产品的设计发生任何修改,应重新提交本机构批准。当本证书包含证书附页时,则附页必须与主证书同时使用。每一页证书(含附页)均须有本机构盖章方可生效。任何单位或个人均不应摘录或节选本证书的内容。有关各方对所持证书的真实性有疑问时,可以向本机构核查。

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交通产品认证证书附页

TRANSPORTATION PRODUCT CERTIFICATION CERTIFICATE APPENDIX

证书编号: Certificate No. CCSC22TB0007R3

产品明细/技术规格
Product details /Technical specifications

牌号/ Grade	Q500qD
Z 向性能要求/ Requirement of Z	Z15~Z35
厚度/ Thickness	8~70mm
宽度/ Width	900~4500mm
长度/ Length	3000~25000mm
交货状态/ Delivery Condition	TMCP+回火/T
冶炼方法/ Smelting Mode	铁水预处理, 转炉冶炼, LF 精炼, RH 精炼/ Pretreatment of hot metal+ BOF smelting+ LF refining+ RH refining
浇铸方式/ Casting Mode	连铸/ Continuous Casting
细化晶粒元素/ Grain Refining Elements	Al (Nb、Ti)





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Jinfeng Town, Zhangjiagang City, Jiangsu Province, 215625, P.R.China

产品名称/型号/规格 (主要性能参数见附页)

DESCRIPTION/MODEL/SPECIFICATIONS (FIND NEXT PAGE MAIN PERFORMANCE PARAMETERS)

桥梁用结构钢/Q500qE

Structural Steel for Bridge/ Q500qE

制造商/地址

同申请人

MANUFACTURER/ADDRESS

Same As The Applicant

生产厂/地址

同申请人

FACTORY/ADDRESS

Same As The Applicant

认证模式

型式试验+工厂审查+证后监督

CERTIFICATION MODEL

TYPE TEST + FACTORY AUDIT + SURVEILLANCE

产品标准及技术要求

PRODUCT STANDARDS AND TECHNICAL REQUIREMENTS

GB/T 714-2015 桥梁用结构钢/ GB/T 714-2015 Structural Steel for Bridge

产品认证实施专用规则

SPECIAL IMPLEMENTATION REGULATION

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签发 田伟

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本证书是在编号为 NJ17C2014R1-5 的评价报告的基础上颁发的,若上述型号产品的设计发生任何修改,应重新提交本机构批准。当本证书包含证书附页时,则附页必须与主证书同时使用。每一页证书(含附页)均须有本机构盖章方可生效。任何单位或个人均不应摘录或节选本证书的内容。有关各方对所持证书的真实性有疑问时,可以向本机构核查。

This certificate is issued based on Evaluation Report No. NJ17C2014R1-5. If there are any design modifications after approval, a new application should be resubmitted to CCS for review and approval. When the certificate consists of appendix(es), all the appendix(es) together with the certificate are taken as a whole and shall be used simultaneously. No certificate page is valid without bearing the stamp of the Company. Any part of the certificate is not to be extracted or abridged by any unit or individual in any form. Related parties who doubt the authenticity of the certificate may consult with the Company or its offices.

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产品明细/技术规格
Product details /Technical specifications

牌号/ Grade	Q500qE
Z 向性能要求/ Requirement of Z	Z15~Z35
厚度/ Thickness	8~70mm
宽度/ Width	900~4500mm
长度/ Length	3000~25000mm
交货状态/ Delivery Condition	TMCP、TMCP+回火/T
冶炼方法/ Smelting Mode	铁水预处理, 转炉冶炼, LF 精炼, RH 精炼/ Pretreatment of hot metal+ BOF smelting+ LF refining+ RH refining
浇铸方式/ Casting Mode	连铸/ Continuous Casting
细化晶粒元素/ Grain Refining Elements	Al (Nb、Ti)

